



Dart Aerospace Ltd.
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Canada

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648.4701

Job Sheet 197226



Part No: 648.4701

Job Qty: 1 pcs

Part Name: C2 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/19

Job Tracking No:

Due Date: 7/5/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG OM_OOPM-C2 Rev 4 IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	7/5/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	1 pcs	7/5/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	1 pcs	7/5/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		

DAS
28
7-89

DAS
78
9-89

OCT 6 2019



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Container No: S223014



Part: 648.4701

Job No: 197226

Serial No/Batch: S223014

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 10/16/19

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				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135	DC - 1 - B4B	1 pcs	7/5/19	0.00 0.00	21
				DC - 1 - B4B	9-89
				DC - 2 - B4B	
140	QC 21 - FG	1 pcs	7/5/19	0.00 0.00	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Small Fab) Pick kit
 Descriptions: 120 - (QC4- 100% inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 648.4701
 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7401
 140 - (QC21- Final Inspection - Work Order Release)

010776

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	S073661 S058760
600.1310-AP	Label	1 pcs (1 ea)	110-Small Fab - 1	S028480
600.1314P	C2 Caution Sticker	1 pcs (1 ea)	110-Small Fab - 1	S028480 S187988
AN2-14A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	S115190
AN4-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	S157301
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	S167429
c2-12-1	Lock Bushing	2 Ea (2 ea)	110-Small Fab - 1	S077637
C2-12-7P	Teflon Spacer Lock	2 pcs (2 ea)	110-Small Fab - 1	S029236
C2-12-8	DUST SHEILD - C2 HOOK	2 pcs (2 ea)	110-Small Fab - 1	S075404
C2-12-5	Keeper Spring	1 Ea (1 ea)	110-Small Fab - 1	S075033
C2-14-2	Label Rivets	4 Ea (4 ea)	110-Small Fab - 1	S046111
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	S182521 S17832
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	S112898
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	S120788
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	S111642
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	S178019 xl S16195 xl
C2-4-1	Trunnion Bushing	2 Ea (2 ea)	110-Small Fab - 1	S075145
C2-7-1P	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	S029235
C2-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	S119259
C2-9-2	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	S092300
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	S113706
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	S189530
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	S128685
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	S180680
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	110-Small Fab - 1	S119266
MS21083N3	Nut	3 Ea (3 ea)	110-Small Fab - 1	S142051
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	S183289
MS35338-137	Washer	4 Ea (4 ea)	110-Small Fab - 1	S049176
NAS1149F0332P	Washer	4 Ea (4 ea)	110-Small Fab - 1	S103666
NAS1149F0363P	Washer	1 Ea (1 ea)	110-Small Fab - 1	S027738
NAS1149F0463P	Washer	6 Ea (6 ea)	110-Small Fab - 1	S077088-2

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Data AP

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	135	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S184453		ga-alain	
600.1310-AP		1	26	1
Allocated Container Detail				
Qty	Container No		Location	Init
1	S184454		ga203	
600.1314P		1	39	1
Allocated Container Detail				
Qty	Container No		Location	Init
1	S184455		ga203	
AN3-14A		1	228	1
Allocated Container Detail				
Qty	Container No		Location	Init
1	S184456		st349	
AN4-16A		2	513	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S184457		over003	
AN4-17A		1	398	1
Allocated Container Detail				
Qty	Container No		Location	Init
1	S184458		st343	
c2-12-1		2	15	2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	
600.1310-AP	Label	1 pcs (1 ea)	110-Small Fab - 1	
600.1314P	C2 Caution Sticker	1 pcs (1 ea)	110-Small Fab - 1	
AN3-14A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	
AN4-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	
c2-12-1	Lock Bushing	2 Ea (2 ea)	110-Small Fab - 1	
C2-12-7P	Teflon Spacer Lock	2 pcs (2 ea)	110-Small Fab - 1	
C2-12-8	DUST SHEILD - C2 HOOK	2 pcs (2 ea)	110-Small Fab - 1	
C2-13-5	Keeper Spring	1 Ea (1 ea)	110-Small Fab - 1	
C2-14-2	Label Rivets	4 Ea (4 ea)	110-Small Fab - 1	
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	
C2-4-1	Trunnion Bushing	2 Ea (2 ea)	110-Small Fab - 1	
C2-7-1P	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	
C2-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	
C2-9-3	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	110-Small Fab - 1	
MS21083N3	Nut	3 Ea (3 ea)	110-Small Fab - 1	
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	
MS35338-137	Washer	4 Ea (4 ea)	110-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	123	0
	600.1310-AP	1	26	0
	600.1314P	1	0	0
	AN3-14A	1	222	0
	AN4-16A	2	651	0
	AN4-17A	1	391	0
	c2-12-1	2	15	0
	C2-12-7P	2	203	0
	C2-12-8	2	26	0
	C2-13-5	1	43	0
	C2-14-2	4	120	0
	C2-3-1	2	80	0
	C2-3-2-1	2	46	0
	C2-3-3-1	1	34	0
	C2-3-5	2	27	0
	C2-3-8	2	2	0
	C2-4-1	2	84	0
	C2-7-1P	1	108	0
	C2-7-2	2	7	0
	C2-9-3	4	235	0
	C3-10-2	1	4	0
	C3-3-4-1	4	43	0
	C3-3-9	1	39	0
	C3-8-4	1	30	0
	MS21044N4	3	11	0
	MS21083N3	3	89	0
	MS35266-63	1	31	0
	MS35338-137	4	430	0

Part Specifications

Specifications could not be found.

Plex 7/3/19 9:16 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____		DISPOSITION		DEPARTMENT/PROCESS				MRB (QAS1042)	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube Machining ☐ Large Fab ☐		Cross tube Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____	Sequence #: _____	QTY Affected : _____		Disposition		Completed By			
Description Work Order Deviation						Lead hand / Supervisor			
						QC / QA Coordinator			
Root Cause		FAULT CATEGORY							
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Material ☐		Crimp/kink/ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐			
Human Factors ☐		Other/Details: _____							